

Work Order ID 107854***107854***

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Thursday, October 03, 2013 4:13:58 PM

Item ID: D3440-15

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Contoured Male Eye (Supersedes B67-43001-215)

Start Date: 10/3/2013 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 10/11/2013 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

6 SLB-10-18

140

Identify as per dwg & Stock Location: M/EZZZ 0.00***140***

Packaging

Memo

0.00

Packaging

6X DAS 28 13-10-18
9-89

150

QC21- Final Inspection - Work Order Release 0.00

150

QC

Memo

0.00

Quality Control

40/13-10-21

13-10-21

Picklist Print

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Work Order ID: 107854

Parent Item: D3440-15

Start Date: 10/3/2013

Required Date: 10/11/2013

Parent Item Name: Contoured Male Eye (Supersedes B67-43001-215)

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A05.08.31New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00		Purchased	No			100	f	120.0002	0.1833	2			

Location

Loc Qty

Loc Code

MAT003

120.0002

125258

0.0002

M126075

96

- M126160

24

1.159

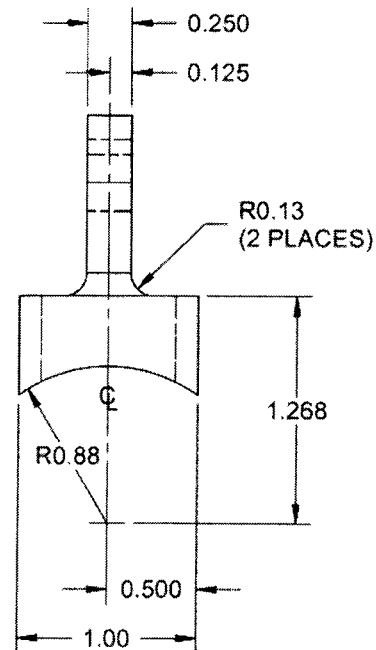
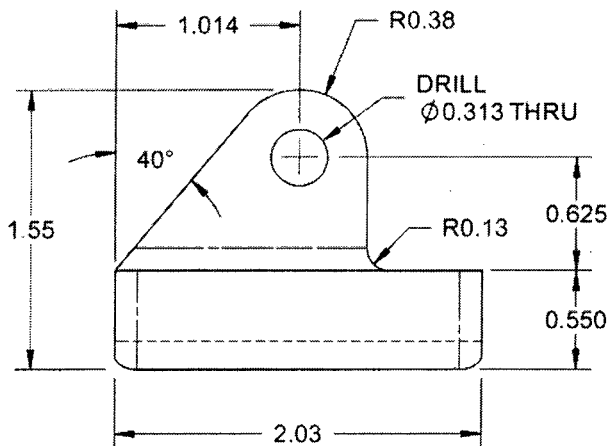
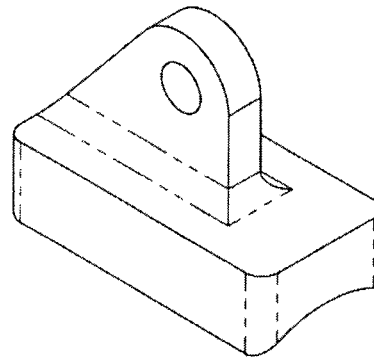
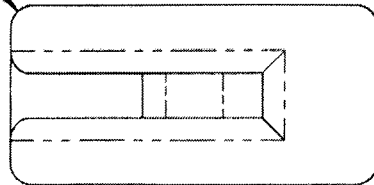
MH 13/10/17



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3440	REV. A SHEET 7 OF 7
DATE 05.06.02		TITLE BLADE FOLD KIT PARTS	SCALE 1:1

RELEASED
[Signature]
05/08/18

R0.13
(4 PLACES)



MF
13-10-04
#10788

**D3440-15 CONTOURED MALE EYE
SUPERSEDES PREMIER P/N B67-43001-215**

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

1175

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